



Facile preparation of three-dimensional multilayer porous MnO₂/reduced graphene oxide composite and its supercapacitive performance



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HIGHLIGHTS

- The MnO₂/R-GO@Ni-foam composite is synthesized by a facile and scalable method.
- The MnO₂/R-GO@Ni-foam composite shows 3D multilayered porous structure.
- The MnO₂/R-GO@Ni-foam composite exhibits excellent capacitive performance.

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ABSTRACT

Three-dimensional (3D) multilayer porous MnO₂/reduced graphene oxide composites are coated on a nickel foam substrate (denoted as MnO₂/R-GO@Ni-foam) by a facile and scalable spray method following by low temperature annealing. The composite electrodes are characterized using X-ray diffraction, scanning electron microscopy, transmission electron microscopy and Fourier transform infrared spectroscopy. The content of MnO₂ in the MnO₂/R-GO@Ni-foam composites is determined by thermal gravimetric analysis. The supercapacitive performance of the composite electrodes is investigated by cyclic voltammetry, galvanostatic charge–discharge and electrochemical impedance spectroscopy. The results show that the MnO₂/R-GO@Ni-foam composite displays a high specific capacitance of 267 F g^{−1} at 0.25 A g^{−1} and excellent capacitance retention of 89.5% after 1000 cycles. This study provides a facile way for the preparation of composite electrodes for high-performance supercapacitor.

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1. Introduction

During the past decades, numerous efforts have been devoted to exploit new energy storage devices with high energy and high power density that can be used in electrical vehicles. Supercapacitor emerges as a promising energy storage device, which exhibits various advantages such as high power density, long cycle life, fast charge/discharge ability and high stability [1–5]. Generally, metal oxides [6–9] and carbon materials [10–13] are the two major electrode materials of supercapacitor.

Among various metal oxides, ruthenium dioxide (RuO₂) has been widely considered as the optimum electrode material for supercapacitor [14,15]. However, its high cost and highly-toxic nature severely restrict its practical application on a large scale.

Therefore, the development of low-cost metal oxides as alternative options is highly desirable. Manganese dioxide (MnO₂) has been explored as a promising electrode material for supercapacitors owing to its high theoretical capacitance, abundant source, environmental benignity and low toxicity. However, the intrinsically poor conductivity of MnO₂ (10^{−5}–10^{−6} S cm^{−1}) limited its electrochemical performance [16]. Therefore, combining MnO₂ with highly conductive carbonaceous materials to form composites has attracted significant interests as an effective way to enhance the conductivity and improve the electrochemical performance of MnO₂ [16–18].

Reduced graphene oxide (R-GO), as a kind of derivative of graphene, exhibits excellent electrical performance due to the unique ultrathin two-dimensional nanostructure. The R-GO nanosheets show a high electrical conductivity [19], high surface area and good mechanical properties. The oxygen-containing functional groups on the surface of R-GO can serve as the sites of anchoring metal ions for subsequent nucleation and growth [20,21]. Thus, integrating

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MnO₂ and R-GO to form composite materials is a desirable approach to enhance the capacitive performance of MnO₂. However, the preparation of metal oxide/graphene or reduced graphene oxide composite usually needs some special equipment (microwave oven, autoclave, etc.) [22–24] and rigorous conditions (high temperature and high pressure) [25].

Herein, we report, for the first time, a very simple and scalable method for the fabrication of 3D multilayer porous MnO₂/R-GO@Ni-foam composite electrodes at mild conditions. In the composite, R-GO nanosheets forms a 3D porous and interconnected scaffold, which serve as a conductive network and, meanwhile, provide abundant ion transport channels. This novel structure ensured the fast transportation of electrons and electrolyte ions within the whole electrode structure. The MnO₂ nanoparticles are anchored firmly on the R-GO nanosheets, prevent the agglomeration of R-GO nanosheets and provide faradic pseudocapacitance. So the MnO₂/R-GO@Ni-foam composite exhibited high specific capacitance and excellent capacitive retention.

2. Experimental

2.1. Synthesis of graphene oxide (GO)

GO was synthesized via a modified Hummers method using natural flake graphite as the raw material [26]. The typical preparation process is as follows: 1 g graphite and 0.5 g NaNO₃ were first mixed together in a round bottom flask and 70 ml concentrated H₂SO₄ was then added to the flask under stirring. The flask was kept in an ice bath to control the temperature below 5 °C. 3 g potassium permanganate was then gradually added to the suspension and the mixture was stirred at the temperature of 35 °C for 2 h. In the next step, 100 ml distilled water was added to dilute the solution and quickly bring the temperature to about 80 °C. After stirring at 80 °C for 0.5 h, 80 ml 5% H₂O₂ was added to the mixture to obtain GO. The

GO was separated from the suspension by vacuum filtration, washed with 5% HCl and deionized water for several times, and finally dried under vacuum.

2.2. Synthesis of MnO₂/R-GO@Ni-foam composite

The MnO₂/R-GO@Ni-foam composite was prepared by simple spraying and low temperature heating method. Firstly, the nickel foam pre-treated with acetone and hydrochloric acid was dipped into a certain concentration of GO solution and heated at 200 °C for 2 h, an R-GO film was tightly coated on the surface of Ni foam. Then, a certain concentration of GO solution was sprayed uniformly onto Ni foam. After vacuum drying, the MnCl₂ solution and KMnO₄ solution were successively sprayed onto above substrate. The MnO₂ nanoparticles were formed and anchored on the surface of R-GO nanosheets through a one-step chemical reaction (eq. (1)) [27].



The above coated Ni foam was immersed into deionized water to wash off the superfluous ions which adhere to the MnO₂ nanoparticles. The aforementioned procedures were repeated several times to form the 3D multilayer structure. Finally, the obtained composite was heated at 200 °C for 4 h to gain the final MnO₂/R-GO@Ni-foam composite. For comparison, the MnO₂ and R-GO coated Ni foam were also prepared using the same process and denoted as MnO₂@Ni-foam and R-GO@Ni-foam, respectively. Fig 1 shows the illustration of the preparation process of the composite electrodes. The mass loading of R-GO, MnO₂ and MnO₂/R-GO is 0.4 mg, 1.0 mg and 1.2 mg, respectively.

2.3. Characterization

The crystalline phase of the samples was measured using X-ray diffractometer (XRD, Rigaku TTR III) with Cu K α radiation

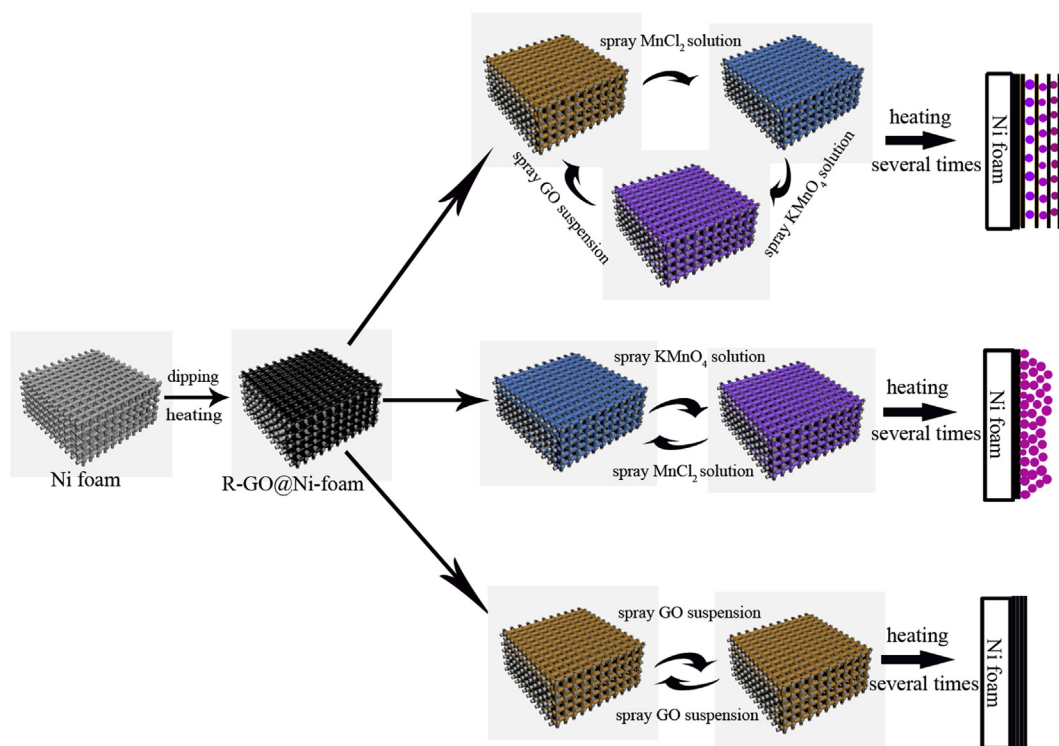


Fig. 1. The schematic illustration of the preparation of MnO₂/R-GO@Ni-foam, MnO₂@Ni-foam and R-GO@Ni-foam electrodes.

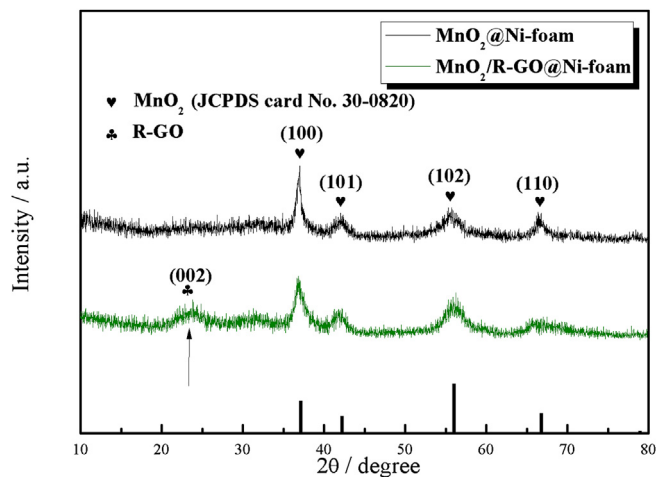


Fig. 2. The XRD patterns of MnO_2 and $\text{MnO}_2/\text{R-GO}$ (scraped from Ni foam).

($\lambda = 0.1514178$ nm). The morphology was examined by scanning electron microscope (SEM, JEOL JSM-6480) and transmission electron microscope (TEM, FEI Teccai G2 S-Twin, Philips). The loading of MnO_2 was measured by thermal gravimetric analysis from room temperature to 800°C at a heating rate of 5°C min^{-1} in air atmosphere (TGA, Netzsch STA 449C). Fourier transform infrared spectroscopy (FT-IR) analyses were carried out on a Perkin Elmer SP-100 spectrometer using a potassium bromide pellet technique.

2.4. Electrochemical measurements

All electrochemical measurements were conducted in 1 mol L^{-1} Na_2SO_4 electrolyte. The cyclic voltammetry (CV), galvanostatic charge-discharge and electrochemical impedance spectroscopy (EIS) measurements were performed in a typical three-electrode electrochemical cell by using a computerized potentiostat

(VMP3/Z Bio-Logic) controlled by the EC-lab software. The prepared electrode ($1 \times 1\text{ cm}^2$) acted as the working electrode, a platinum foil ($1 \times 2\text{ cm}^2$) served as the counter electrode, and an Ag/AgCl electrode was used as the reference electrode. The cycle life tests were conducted on a LAND battery program-control test system. EIS measurements were performed by applying an AC voltage with 5 mV amplitude in a frequency range from 0.01 Hz to 100 kHz at the open circuit potential.

3. Results and discussion

3.1. Structure and morphology of the $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite

Fig. 2 shows the XRD patterns of MnO_2 and $\text{MnO}_2/\text{R-GO}$, which are scraped from the Ni foam. For the MnO_2 sample, the XRD peaks can be indexed to the diffractions of (100), (101), (102) and (110) planes of akhtenskite phase (JCPDS card No. 30-0820), suggesting the formation of akhtenskite-type MnO_2 . The peaks are broad and weak which demonstrates that the crystallinity of the MnO_2 nanoparticles is relatively poor. For the sample of $\text{MnO}_2/\text{R-GO}$, the main XRD peaks are also indexed to the akhtenskite phase, indicating the formation of akhtenskite-type MnO_2 on the R-GO nanosheets. The broad diffraction peak at around $20\text{--}25^\circ$ can be ascribed to the (002) plane of disorderedly stacked R-GO nanosheets [28]. This peak was not observed in the XRD pattern of pure MnO_2 .

The morphologies of the R-GO@Ni-foam, MnO_2 @Ni-foam and $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite are shown in Fig. 3. Fig. 3(A) presents the SEM image of the R-GO@Ni-foam, from which the wrinkled and thin R-GO nanosheets are revealed. The SEM image of MnO_2 @Ni-foam (Fig. 3(B)) shows that most of the MnO_2 nanoparticles have dimensions of $100\text{--}200\text{ nm}$ and aggregate together on the underlying rimous MnO_2 films. Since MnO_2 packed densely, only a very thin top layer of MnO_2 nanoparticles can participate in the charge storage process. The SEM image of $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite (Fig. 3(C)) clearly indicated a 3D multilayer

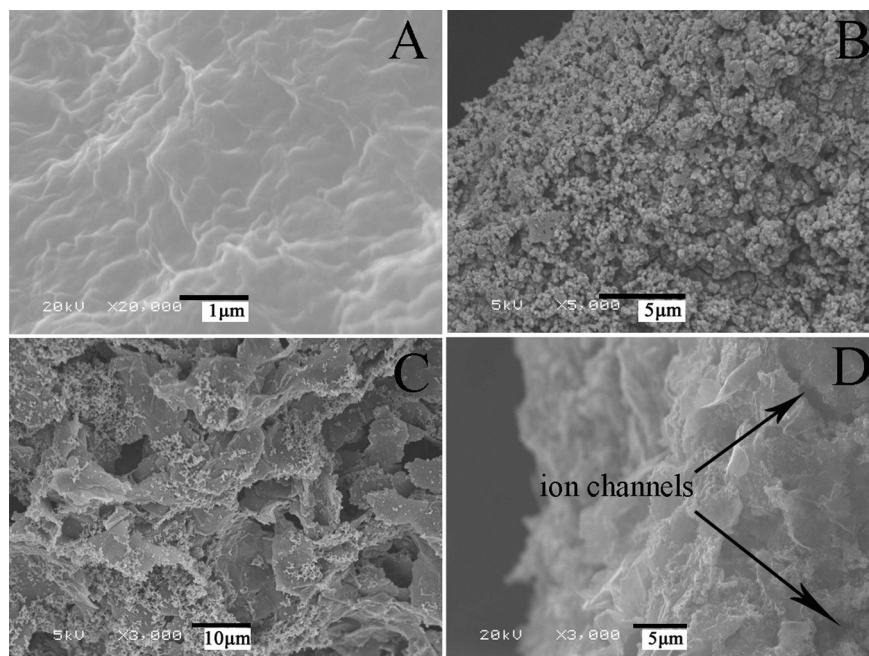


Fig. 3. The SEM images of the R-GO@Ni-foam (A), MnO_2 @Ni-foam (B), $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite (C), and the cross section of $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite (D).

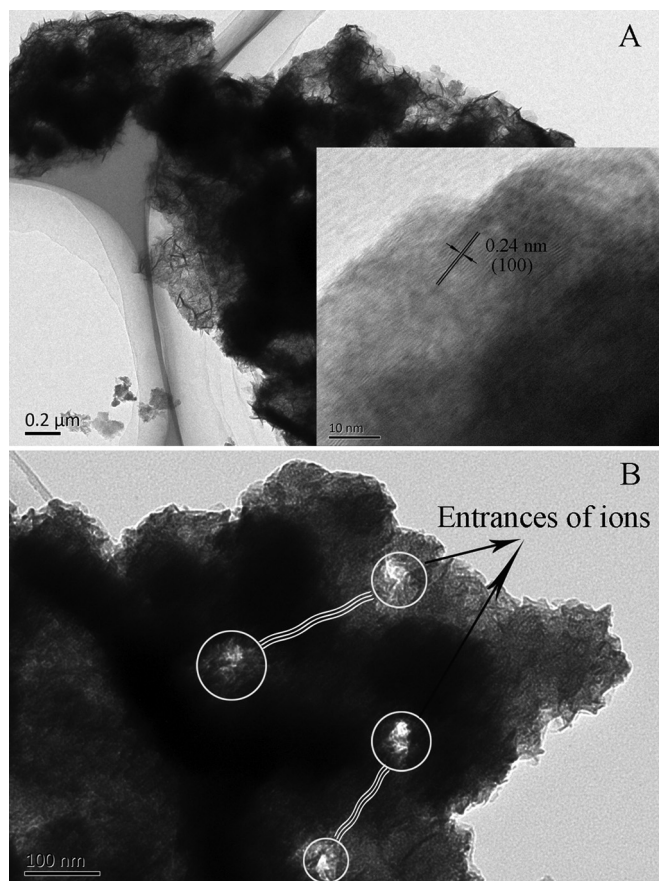


Fig. 4. The TEM images of $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite with low magnification (A) and high magnification (B). The insert in A is the HRTEM image of MnO_2 .

structure, in which, MnO_2 nanoparticles anchored uniformly on the surfaces of R-GO nanosheets. The SEM image of the cross section of the 3D multilayer $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite (Fig. 3(D)) reveals the existence of narrow channels within the composite, which allow electrolyte ions easily penetrating to the inner of composite and thus accelerating the interfacial reaction.

Fig. 4 shows the TEM images of the $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite at different magnifications. It can be seen that MnO_2 nanoparticles are embedded into the porous R-GO nanosheets and there exist some micro-holes within the composites (Fig. 4(B)), which might serve as the entrance of electrolyte ions. Therefore, this unique porous structure can enables electrolyte ions effectively transporting within the electrode during the process of charge and discharge and makes the electrode have large accessible surface area, as illustrated in Fig. 5. The insert in Fig. 4(A) demonstrates a

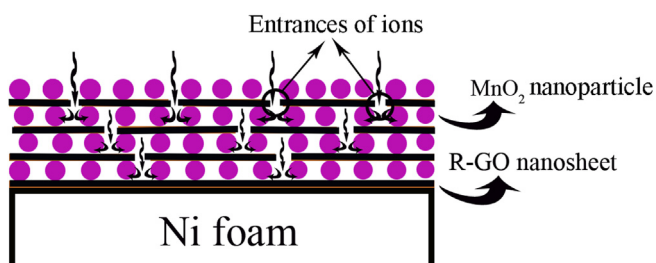


Fig. 5. The schematic diagram of the $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite structure.

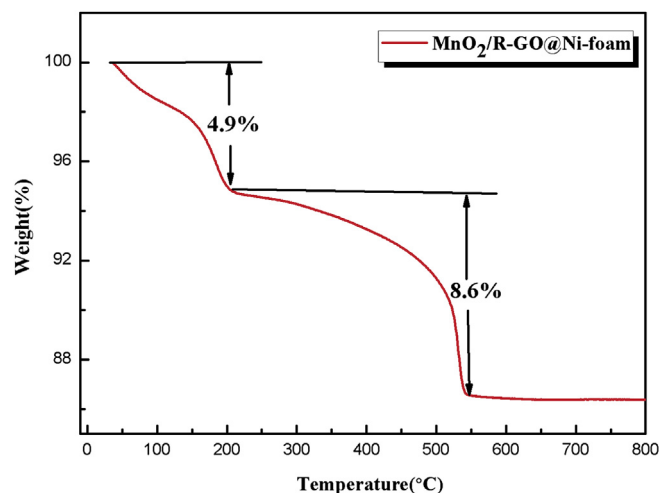


Fig. 6. The TG curve of the $\text{MnO}_2/\text{R-GO}$ (scraped from Ni foam).

lattice spacing of about 0.24 nm, corresponding to the d -spacing of (100) planes of akhtenskite-type MnO_2 .

Fig. 6 shows the TG curves of the $\text{MnO}_2/\text{R-GO}$ scraped from Ni foam. The $\text{MnO}_2/\text{R-GO}$ exhibits a 4.9% weight loss in the temperature range from 25 to 200 °C, which likely corresponds to the removal of adsorbed water. The weight loss of 8.6% in the range of 200–540 °C can be attributed to the loss of R-GO [29]. The remaining material did not show any weight loss until 800 °C, which corresponds to MnO_2 . So, the percentage of MnO_2 in the $\text{MnO}_2/\text{R-GO}$ composite is estimated to be about 91.0%.

Fig. 7 shows the FT-IR spectrum of the $\text{MnO}_2/\text{R-GO@Ni-foam}$ composite. A broad absorption band at 3446 cm^{-1} is observed, which corresponds to the O–H stretching vibration [30]. The peaks at 2890 and 2850 cm^{-1} are identified as the stretching of $-\text{CH}_3$ and $-\text{CH}_2$, respectively. Another absorption peak located at 1624 cm^{-1} can be attributed to the vibration of the adsorbed aromatic $\text{C}=\text{C}$ [30]. The weak vibration of $\text{C}-\text{O}-\text{C}$ peak is appeared at 1053 cm^{-1} [31]. The absorption peak at 1365 cm^{-1} can be assigned to the typical stretching vibrations of $\text{C}-\text{OH}$. The peak at approximately 560 cm^{-1} corresponds to the $\text{Mn}-\text{O}$ bond [32]. So the FT-IR spectrum further reveals that MnO_2 nanoparticles, anchoring between the R-GO nanosheets, have been successfully synthesized.

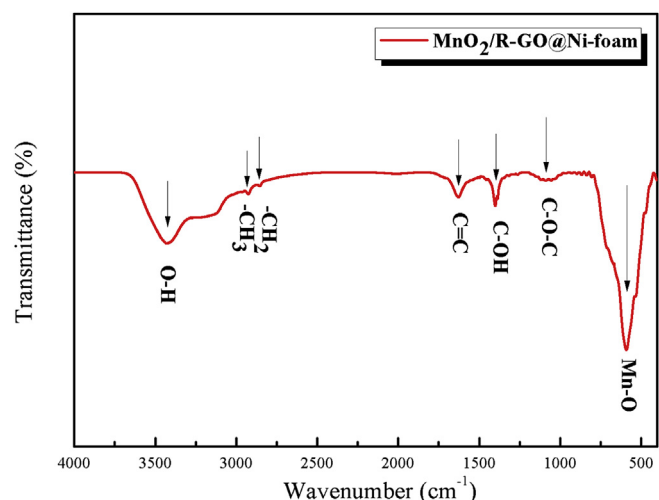


Fig. 7. The FT-IR spectrum of the $\text{MnO}_2/\text{R-GO}$ (scraped from Ni foam).

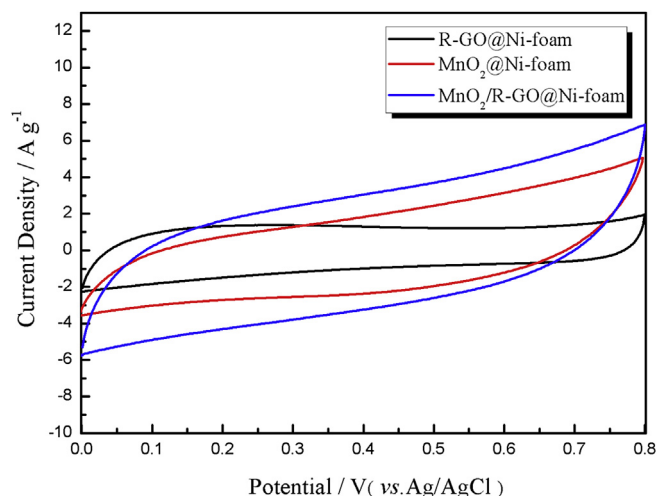


Fig. 8. CV curves of the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite at the same scan rate of 20 mV s⁻¹.

3.2. Electrochemical performance of MnO₂/R-GO@Ni-foam composite

The electrochemical performance of RGO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite were investigated by cycle voltammetry at the same scan rate of 20 mV s⁻¹ within the potential range of 0–0.8 V. For comparison, the measured currents were normalized to the total mass of electroactive material for each electrode. The results are shown in Fig. 8. The CV of the R-GO@Ni-foam electrode exhibits nearly a rectangle shape implying the good double layer capacitive behavior. While the CV of the MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite show the quasi-rectangle shapes. More importantly, the CV area of the MnO₂/R-GO@Ni-foam composite is much larger than that of the

R-GO@Ni-foam and MnO₂@Ni-foam electrode. Since the specific capacitance of an electrode is directly proportional to the area of its CV, the results suggest that the MnO₂/R-GO@Ni-foam composite has a larger specific capacitance than the R-GO@Ni-foam and MnO₂@Ni-foam electrode.

The galvanostatic charge–discharge tests were performed to obtain the specific capacitance of the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite at different current densities and the results are shown in Fig. 9(A)–(C). The specific capacitances (C) of the electrodes were calculated according to the following equation:

$$C = \frac{I_d \times \Delta t}{V} \quad (2)$$

Where I_d (A g⁻¹) is the discharge current density, Δt (s) is the discharge time and V (V) is the discharge voltage range. The obtained specific capacitances are given in Fig. 9(D). As seen, the specific capacitance of the MnO₂/R-GO@Ni-foam composite is 267 F g⁻¹ at a current density of 0.25 A g⁻¹, and is higher than that of MnO₂@Ni-foam (198 F g⁻¹) and R-GO@Ni-foam (90 F g⁻¹). Zhang et al. [33] synthesized reduced graphene oxide-MnO₂ nanosheet composite, which exhibits a specific capacitance of 188 F g⁻¹ at 0.25 A g⁻¹. Mao et al. [34] reported that the graphene/flower-like MnO₂ composite and graphene/needle-like MnO₂ composite present 280 F g⁻¹ and 260 F g⁻¹ at 0.2 A g⁻¹, respectively. Zhu et al. [35] demonstrated that the specific capacitance of graphene/honeycomb-like MnO₂ composite reaches 210 F g⁻¹ at 0.5 A g⁻¹. The specific capacitance of our MnO₂/R-GO@Ni-foam is comparable to that of the graphene/MnO₂ composites reported in the above-mentioned literatures. The enhanced capacitive performance of the MnO₂/R-GO@Ni-foam electrode can be attributed to the synergistic effect between R-GO nanosheets and MnO₂ nanoparticles. When the discharge current density increased from 0.25 A g⁻¹ to 5 A g⁻¹ (20 times), the capacitance retention of the MnO₂/R-GO@Ni-foam composite is 58.8%, which is much larger than that of MnO₂@Ni-foam (31.6%).

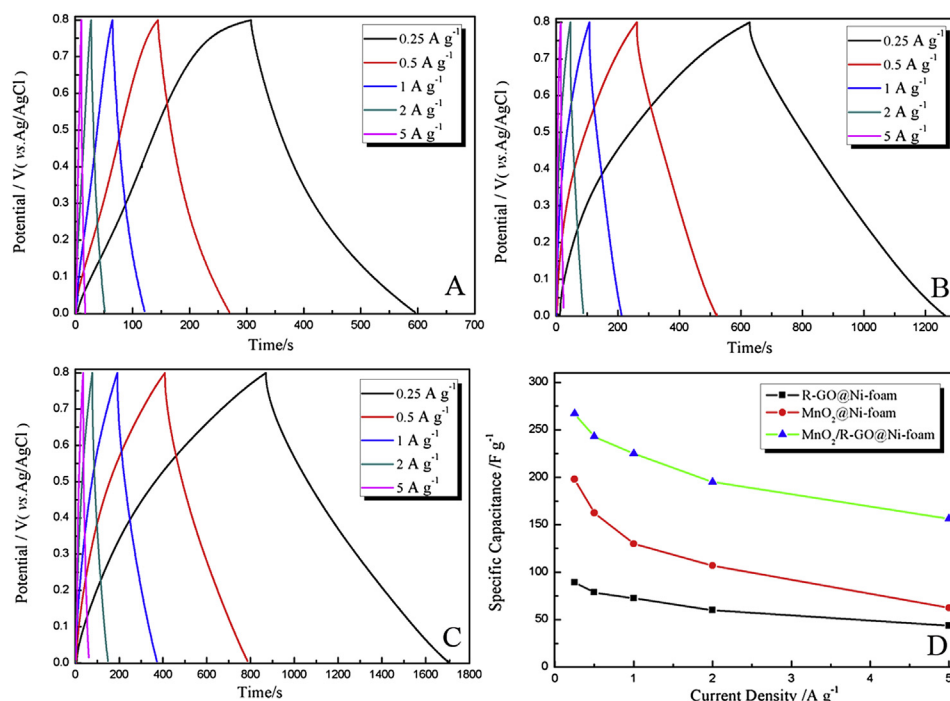


Fig. 9. The charge/discharge curves of R-GO@Ni-foam (A), MnO₂@Ni-foam (B) MnO₂/R-GO@Ni-foam composite (C) and their rate performance (D).

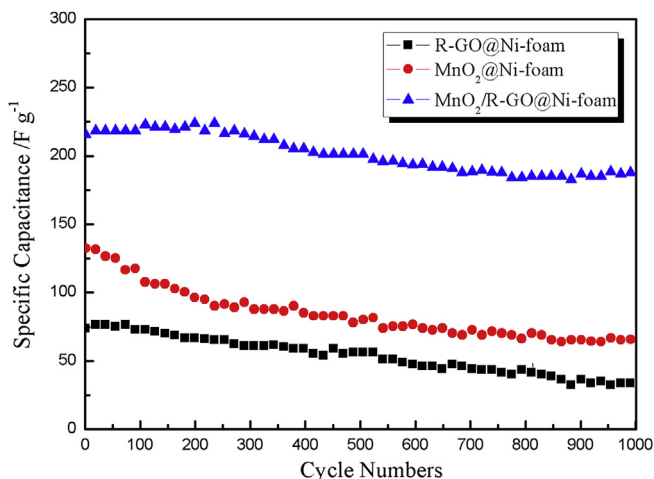


Fig. 10. The cycling performance of the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite.

Interestingly, the specific capacitance of MnO₂/R-GO@Ni-foam composite is higher than the total specific capacitance of the individual MnO₂@Ni-foam and R-GO@Ni-foam at high charge/discharge current densities. For example, at 2 A g⁻¹, the MnO₂/R-GO@Ni-foam composite shows a specific capacitance of 195 F g⁻¹, which is larger than the sum of the MnO₂@Ni-foam (107 F g⁻¹) and R-GO@Ni-foam (60 F g⁻¹). These results indicate that the synergistic effect between MnO₂ nanoparticles and R-GO nanosheets is favorable for high rate capability. Firstly, the anchored MnO₂ nanoparticles, serving as the spacers between adjacent R-GO nanosheets, prevent the R-GO nanosheets from agglomerating and enable electrolyte ions to access even the inner part of porous R-GO nanosheets. Secondly, the 3D multilayer R-GO nanosheets with uniformly anchored MnO₂ nanoparticles link each other and serve as the conductive scaffold, which can facilitate the electron transfer from R-GO to MnO₂ nanoparticles, resulting in rapid redox reaction of MnO₂. So, the unique structure of the MnO₂/R-GO@Ni-foam electrode ensures the utilization of both MnO₂ nanoparticles and R-GO, leading to the enhanced capacitive performance.

The cycling performances of the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam electrode were tested at the current density of 1 A g⁻¹ for 1000 cycles. The results are shown in

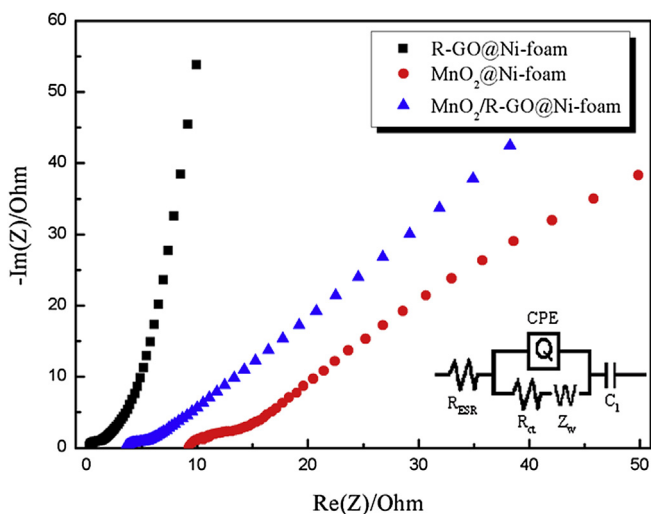


Fig. 11. EIS curves of the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite. The insert is the electrical equivalent circuit.

Fig 10. The R-GO@Ni-foam and MnO₂@Ni-foam electrodes show a pronounced decay in specific capacitance and the capacitance retention was 48.3% and 57.7% after 1000 cycles, respectively, which is likely due to agglomeration of the adjacent R-GO nanosheets [36] and mechanical expansion of MnO₂ during the ion insertion/removal process [17]. As for the MnO₂/R-GO@Ni-foam composite electrode, the capacitive retention reaches 89.5% after 1000 cycles, displaying a good cycling stability. This can be attributed to the intimate contact between the R-GO nanosheets and MnO₂ nanoparticles.

EIS was also measured for the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam electrodes and fitted using the electrical equivalent circuit given in Fig. 11. In the circuit, R_{ESR} is the sum of resistance of electrolyte, electrode material and the contact resistance at the interface of the active material/current collector. CPE represents the constant phase element, which models the double-layer capacitance (C_{dl}). R_{ct} is the charge transfer resistance, Z_w is the Warburg impedance and C_1 is the limit capacitance. The R_{ESR} values of R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite are 0.25, 8.8, and 3.1 Ω , respectively, implying that the electrical conductivity of the MnO₂/R-GO@Ni-foam composite is remarkably higher than MnO₂@Ni-foam, but lower than R-GO@Ni-foam. The R_{ct} values for the R-GO@Ni-foam, MnO₂@Ni-foam and MnO₂/R-GO@Ni-foam composite are 0.78 Ω , 7.4 Ω and 1.2 Ω , respectively, indicating that the MnO₂/R-GO@Ni-foam composite electrode has much faster kinetics than that of the MnO₂@Ni-foam, which benefits to the capacitive performance of composite materials, particularly at high charge/discharge current densities [37].

4. Conclusions

In this study, a facile and scalable spraying method has been developed to fabricate the 3D multilayer porous MnO₂/R-GO@Ni-foam composite electrode. The MnO₂/R-GO@Ni-foam composite exhibited a synergistic effect between the R-GO nanosheets and MnO₂ nanoparticles, leading to an enhanced capacitive performance. The specific capacitance of the MnO₂/R-GO@Ni-foam composite (267 F g⁻¹ at 0.25 A g⁻¹) is larger than that of R-GO@Ni-foam (90 F g⁻¹ at 0.25 A g⁻¹) and MnO₂@Ni-foam (198 F g⁻¹ at 0.25 A g⁻¹). In addition, the MnO₂/R-GO@Ni-foam composite also exhibits improved rate capability and cycling stability (~89.5% after 1000 cycles). The enhanced capacitive performance can be attributed to the interconnected R-GO nanosheets scaffolds, which serve as conducting networks and provide ions transport channels. So both the electron transportation and ion transportation are accelerated. Besides, the MnO₂ nanoparticles embed firmly into the interspace of R-GO nanosheets preventing the agglomeration of R-GO nanosheets.

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